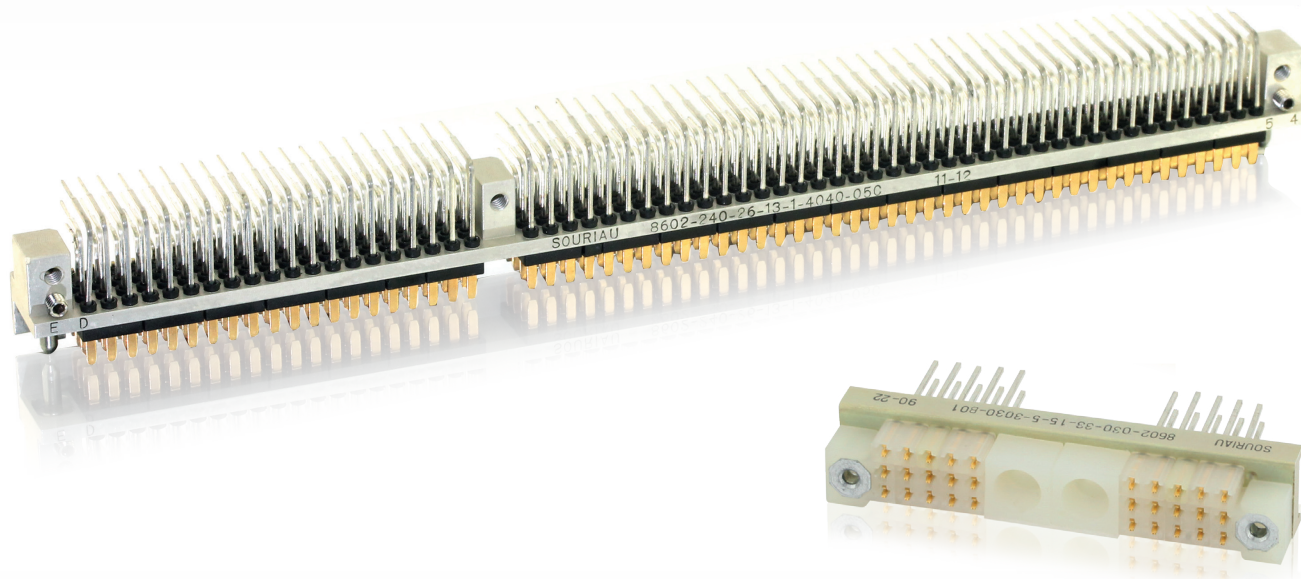


Board-to-Board Configurable Connectors

MIL-C-28754

Алматы (7273)495-231
 Ангарск (3955)60-70-56
 Архангельск (8182)63-90-72
 Астрахань (8512)99-46-04
 Барнаул (3852)73-04-60
 Белгород (4722)40-23-64
 Благовещенск (4162)22-76-07
 Брянск (4832)59-03-52
 Владивосток (423)249-28-31
 Владикавказ (8672)28-90-48
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8602 NAFI



Applications

Military airborne computer

Standards

According to MIL-C 28754
and NAVORD WS 6157

Characteristics

Mechanical

- Contact insertion and extraction forces per contact pair :
 - mating ≤ 0.45 N average
 - unmating > 0.25 N
- Block retention in support ≥ 35 N
- Contact retention in insulator ≥ 35 N
- Contact endurance :
 - mating/unmating cycles ≥ 500

Electrical

- Signal contacts :
 - maximum current rating per contact 3 A
 - DWV 1000 V
 - insulation resistance ≥ 5000 M Ω
 - contact resistance $\leq 6,7$ m Ω
- Coaxial contacts
 - for cable impedance 50 Ω , 75 Ω , 95 Ω
- Power contacts
 - current rating 10 A, 15 A, 20 A
- Fibre optic contact
 - attenuation at 850 nm = 1,5 dB typical



Physical

As per MIL-C 28754

- Tests as per MIL-C 1344
 - damp heat method 1002
 - thermal shock method 1003
 - salt spray method 1001
 - physical shock method 2004
 - vibration method 2005
- Working temperature :
 - polyimide insulator series MIL-C 28754 - 55°C + 105°C

Description

- NAFI board-mounted connectors are used as interface between daughter-boards and back planes or between two adjacent daughter-boards.
- The connector support is of light alloy. It is drilled to a 2.54 x 2.54 mm (.100 x .100) matrix accommodating contacts housed in modular insulators with one, two or four contacts. On assembly, the blocks form inter-connections of different length and width.
- The daughter board is generally associated with a male header. The male header is an aluminum alloy extrusion holding blade contacts for solder angle and straight spill termination.
- The system is highly flexible. Aluminum alloy is robust, light, simple and may be machined accurately.
- The association of blade and tuning fork contacts is a simple design, highly efficient under severe vibration.
- Contact numbers : from 10 to 300.

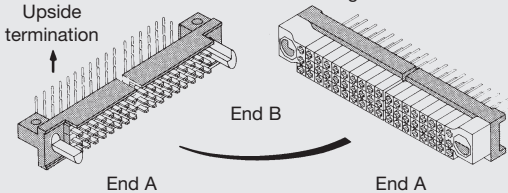
Materials and finishes

components	materials	finishes
Modular insulators	• polyimide 6 x 6 self extinguishing natural colour	
Male contacts	brass	• active area : gold over nickel
Female contacts	copper alloy	• termination area : standard tinlead OR pure tin (RoHS) over nickel
Extruded supports and back planes	aluminum alloy	• Surtec (RoHS/REACH) • optional black anodized
Polarizing keys • non removable male • removable male • non removable female • removable female	stainless steel nickel copper aluminum alloy nickel copper	

8602 NAFI



Ordering information

basic series		8602	-	100	-	22	-	13	-	2	-	10	26	-	000
number of contacts															
connector type		2 rows		3 rows		4 rows									
male		22		24		26									
female	with stand off	11		13		15									
	without stand off	31		33		35									
contact termination		13 - angle spill Pwb (.063) (male contacts only) 14 - straight spill Pwb (.063) to (.126) 15 - 2 wire wraps 25 - 3 wire wraps 27 - flex cable spill XX - others please consult us													
contact plating		1 - lead-free tin / gold 0.4µm 2 - lead-free tin / gold 1.25µm 8 - tin lead / gold (according to MIL-C 28754) - only for female contacts													
polarization		- fixed key guides Coding see table below End A - key shape End B - key shape													
		Coding example 10 - End A : male D shape key orientation 26 - End B : male V shape key orientation 4040 - removable key guides Example : 8602 - 100 - 22 - 13 - 5 - 4040 - 000													
suffix		000 - standard 031 - DIN 41612 interchangeable connector - others please consult us 008 - with fixing version													

MIL key guides coding

shape	male-orientation									★	female-orientation								
D																			
V																			
O																			

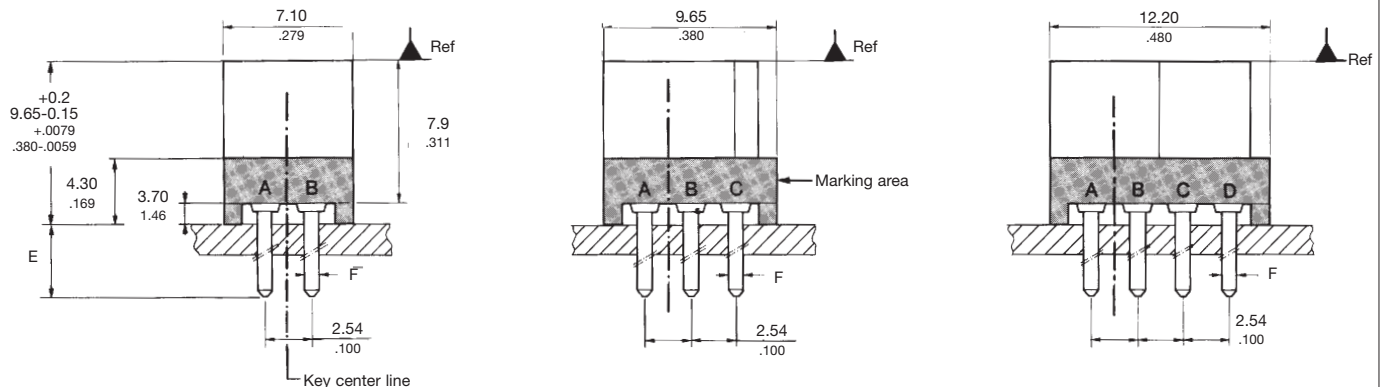
★ 18 - 28 - 38 are corresponding to key guides delivered separately

8602 NAFI



Female connector wire wrap or straight spill terminations

without fixing version (standard) 000 suffix

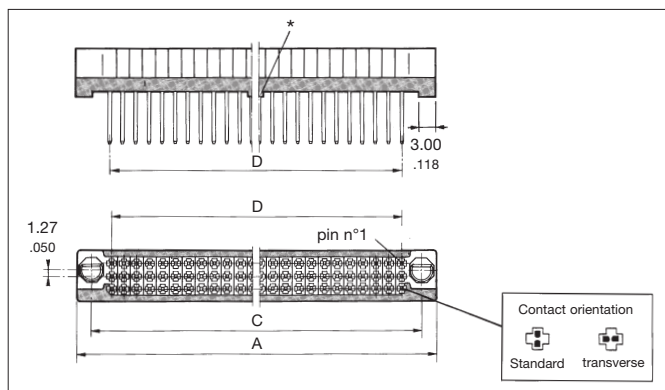


▲ Mating datum plane

* Please, consult us

Note : A, B, C, D, row marking at the request

straight spills			wire wraps		
PWB thickness	E	FØ	nb wraps	E	FØ
1.6 (.062)	*	*	1	*	*
2.4 (.095)	4.45 (.175)	0.43 (.017)	2	12.85 (.505)	0.87 (.034)
3.2 (.126)	4.45 (.175)	0.43 (.017)	3	16.05 (.632)	0.87 (.034)
-	-	-	4	*	*



formula	ex : 100 contacts / 2 rows
$D = \left(\frac{n}{r} - 1\right) \times 2,54$	$\left(\frac{100}{2} - 1\right) \times 2,54 = 124,46$
$D = \left(\frac{n}{r} - 1\right) \times (.100)$	$\left(\frac{100}{2} - 1\right) \times (.100) = (4.900)$
$A = D + 13,54$	$124,46 + 13,54 = 138,00$
$A = D + (.533)$	$(4.900) + (.533) = (5.433)$
$C = D + 7,62$	$124,46 + 7,62 = 132,06$
$C = D + (.300)$	$(4.900) + (.300) = (5.200)$

n : number of contacts
r : number of rows

* Center mounting stand off is used only in contact arrangement over 50 per row.

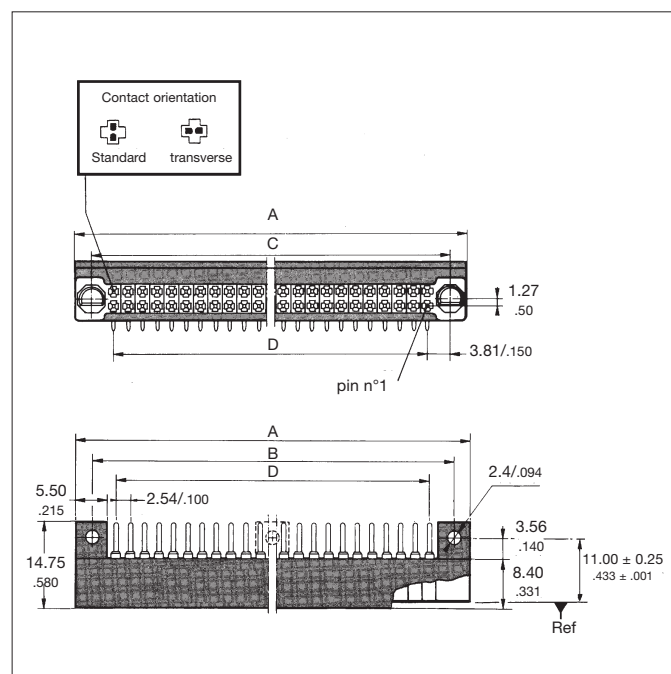
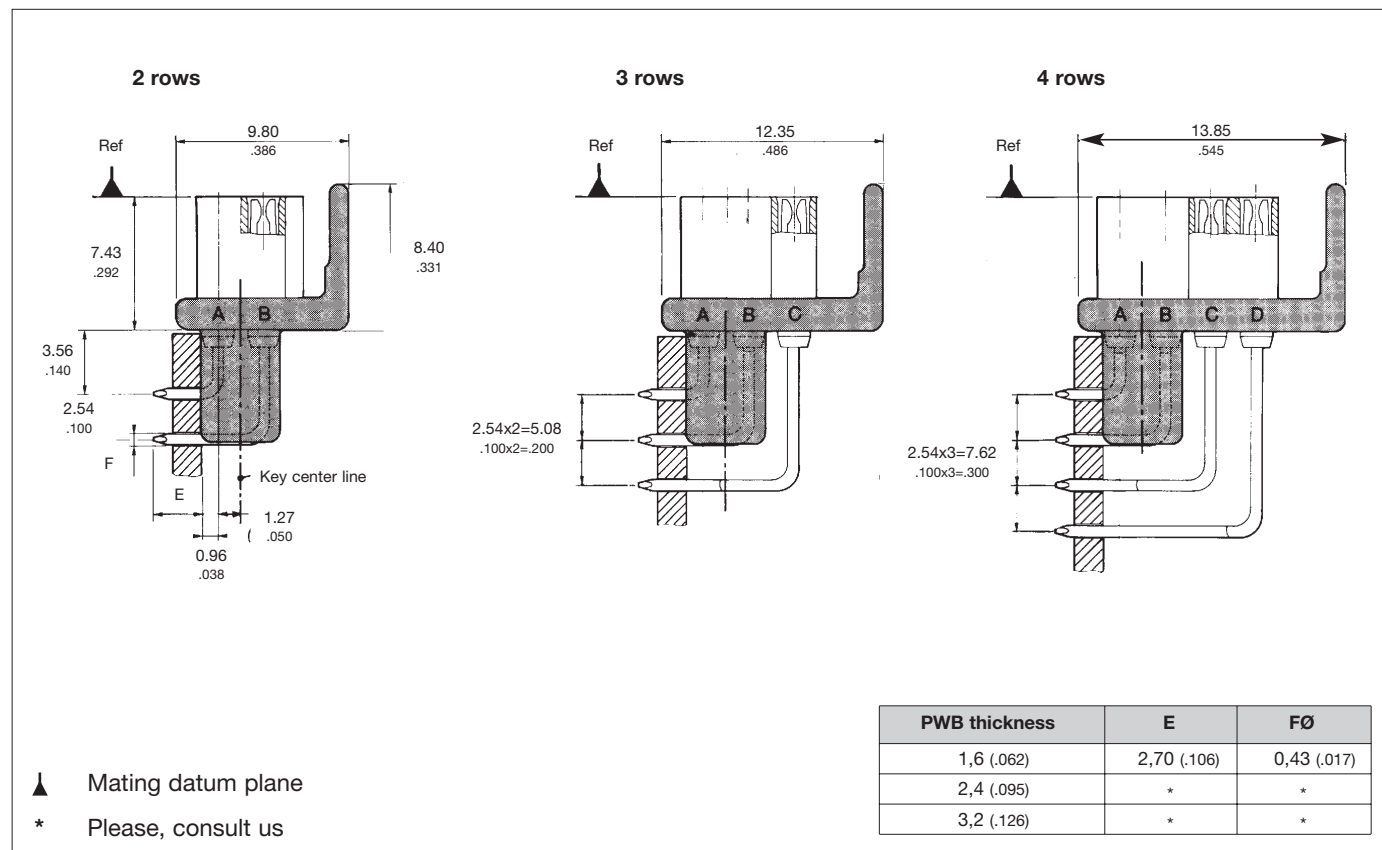
with fixing version - 008 specification

Dimensions : see male connector straight spill termination

8602 NAFI



Female connector angled spill terminations for card extender



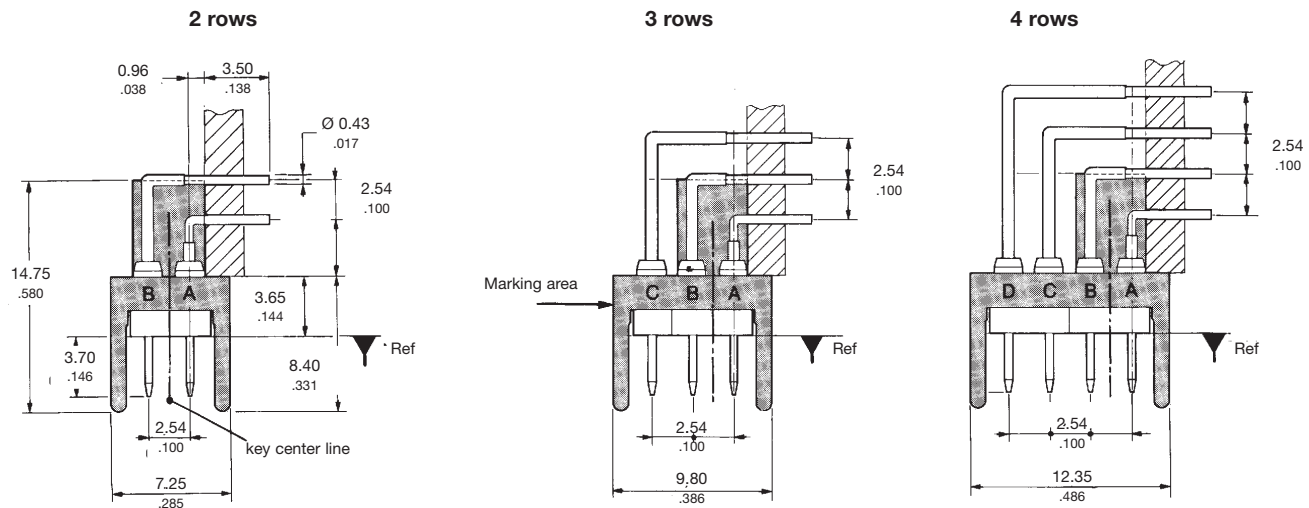
formula	ex : 100 contacts / 2 rows
$D = \left(\frac{n}{r} - 1\right) \times 2,54$	$\left(\frac{100}{2} - 1\right) \times 2,54 = 124,46$
$D = \left(\frac{n}{r} - 1\right) \times (.100)$	$\left(\frac{100}{2} - 1\right) \times (.100) = (4.900)$
$A = D + 15,24$	$124,46 + 15,24 = 139,70$
$A = D + (.600)$	$(4.900) + (.600) = (5.500)$
$C = D + 7,62$	$124,46 + 7,62 = 132,09$
$C = D + (.300)$	$(4.900) + (.300) = (5.200)$
$B = D + 10,16$	$124,46 + 10,16 = 134,62$
$B = D + (.400)$	$(4.900) + (.400) = (5.300)$

n : number of contacts
r : number of rows

8602 NAFI

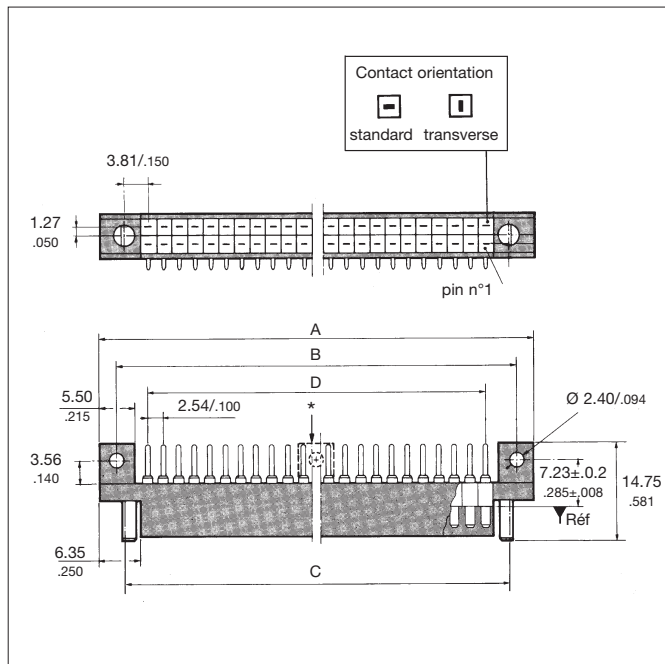


Male connector angle spill terminations



▲ Mating datum plane

Note : A, B, C, D row marking at the request



formula	ex : 100 contacts / 2 rows
$D = \left(\frac{n}{r} - 1\right) \times 2,54$	$\left(\frac{100}{2} - 1\right) \times 2,54 = 124,46$
$D = \left(\frac{n}{r} - 1\right) \times (.100)$	$\left(\frac{100}{2} - 1\right) \times (.100) = (4.900)$
$A = D + 15,24$	$124,46 + 15,24 = 139,70$
$A = D + (.600)$	$(4.900) + (.600) = (5.500)$
$C = D + 7,62$	$124,46 + 7,62 = 132,09$
$C = D + (.300)$	$(4.900) + (.300) = (5.200)$
$B = D + 10,16$	$124,46 + 10,16 = 134,62$
$B = D + (.400)$	$(4.900) + (.400) = (5.300)$

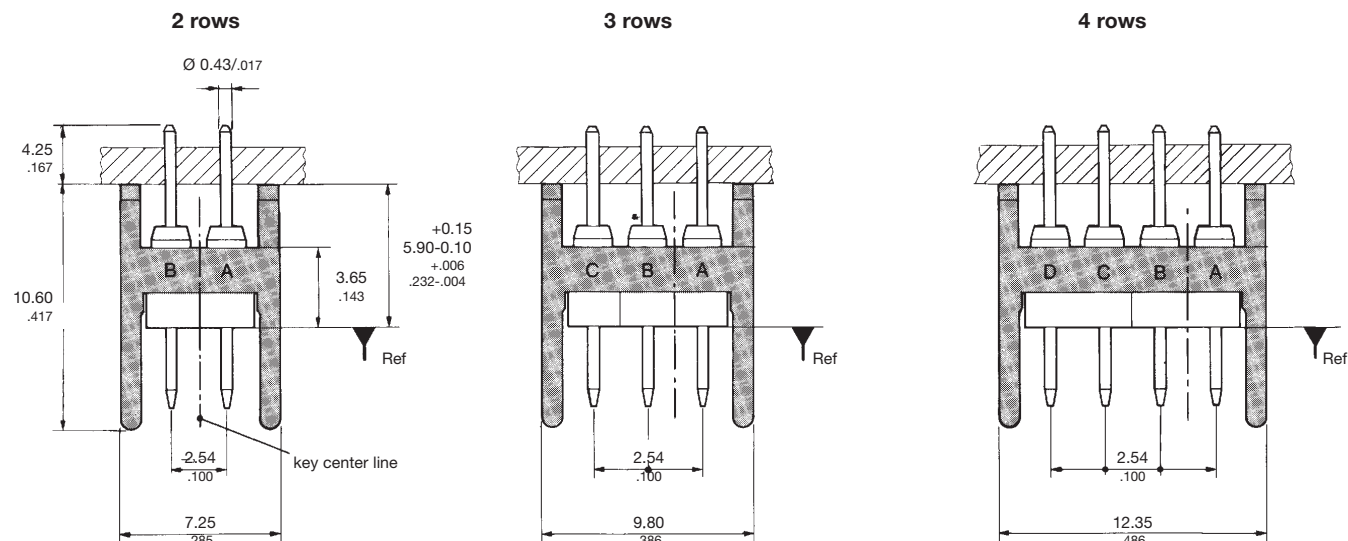
n : number of contacts
r : number of rows

* Center fixing recommended from 50 contacts per row.



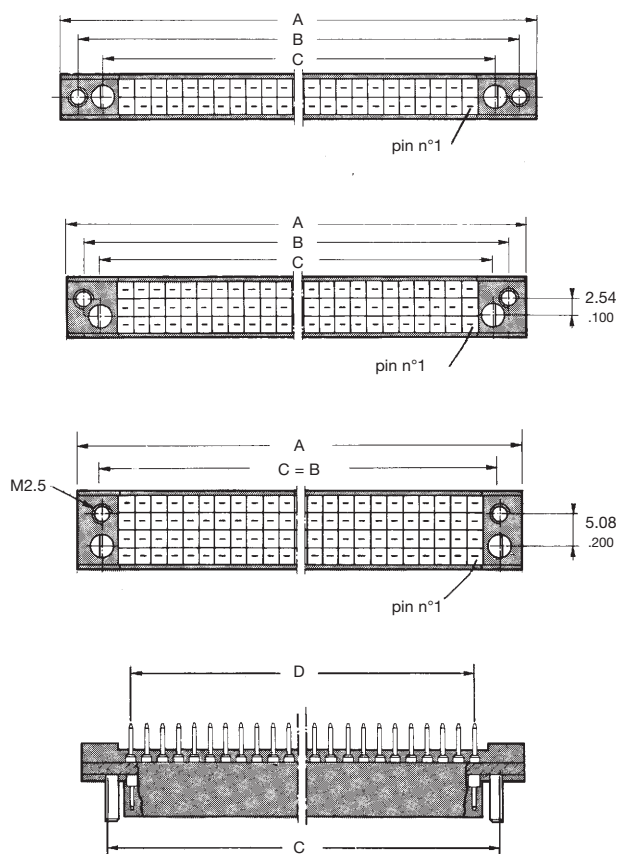
Male connector straight spill terminations

without fixing version (standard) - 000 suffix

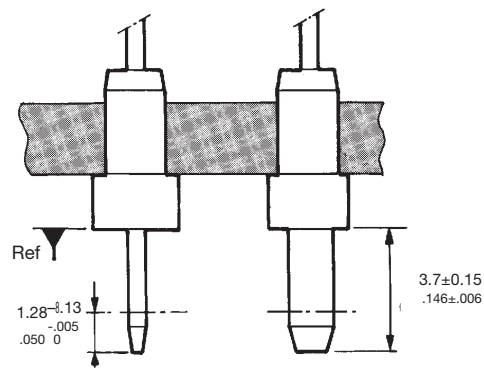


▲ Mating datum plane

with fixing version - 008 specification



male modules details



formula

$$D = \left(\frac{n}{r} - 1\right) \times 2,54$$

$$D = \left(\frac{n}{r} - 1\right) \times (.100)$$

n : number of contacts
r : number of rows

dimension	2 rows	3 rows	4 rows
A	D + 20.32	D + 17.78	D + 15.24
A	D + (.800)	D + (.700)	D + (.600)
B	D + 15.24	D + 12.70	D + 7.62
B	D + (.600)	D + (.500)	D + (.300)
C	D + 7.62	D + 7.62	D + 7.62
C	D + (.300)	D + (.300)	D + (.300)

8602 NAFI



Key guides - non removable as per MIL-C 28754/24 and 39

shape	male	female
D		
V		
O		

Standard polarizing keys are integrated into part-number. They are supplied installed in the orientation selected by user.
The polarizing keys may also be supplied separately (code 18, 28 or 38). Please, consult us for installation tool.

PWB pin layout

female straight spills 	coaxial contacts
male angle spills 	power contacts
flex cable 	

Specific versions available upon request

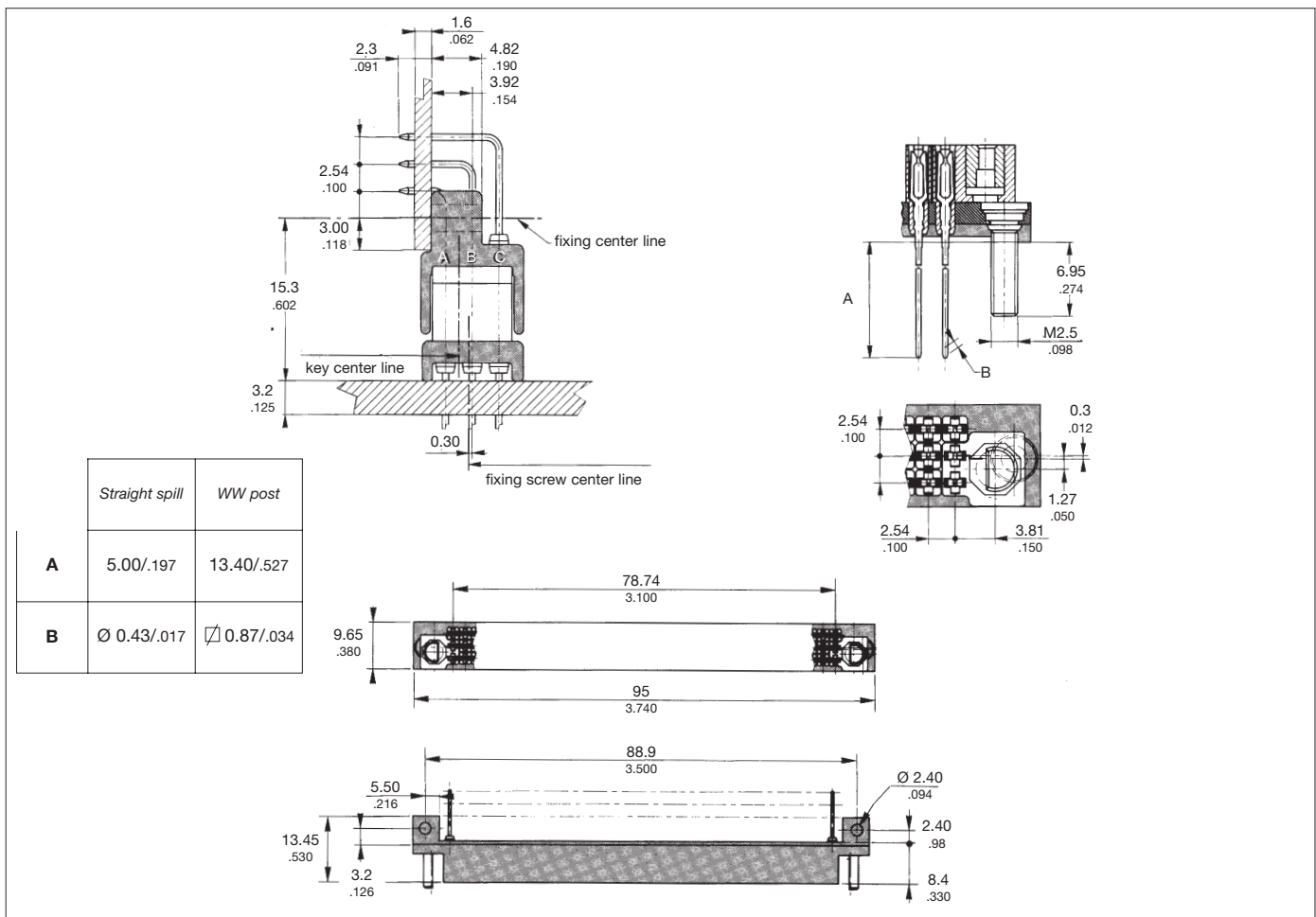
Hand tools

part number	Purpose	part number	Purpose
8602-01	contact insertion / removal W.W female contact, installed on extrusion	8602-04	Re-insertion Straight spill male contacts
8602-02	contact insertion / removal W.W female contact, installed on metal back-plane	8602-05	Installation of male polarizing keys D-shape code 18, supplied separately
8602-03	removal Male and female straight spill contacts	8602-06	Re-insertion Female contacts, all termination types.

8602 NAFI

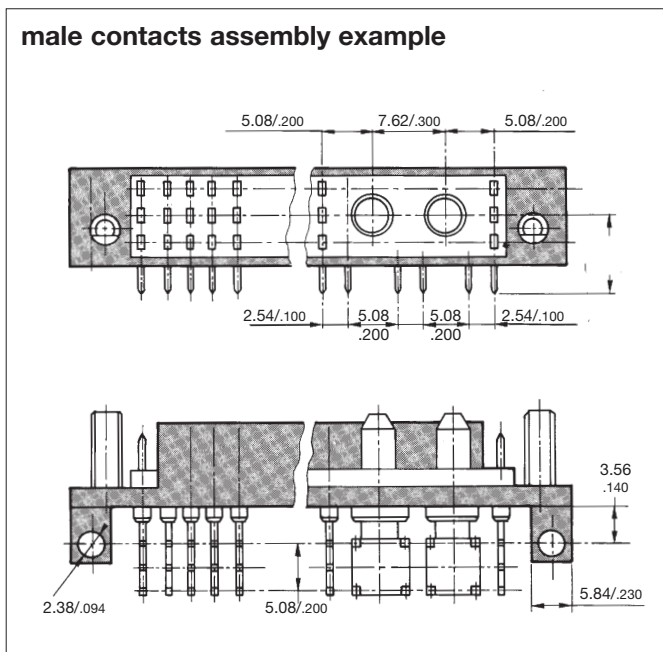


DIN 41612 interchangeable 8602 contacts

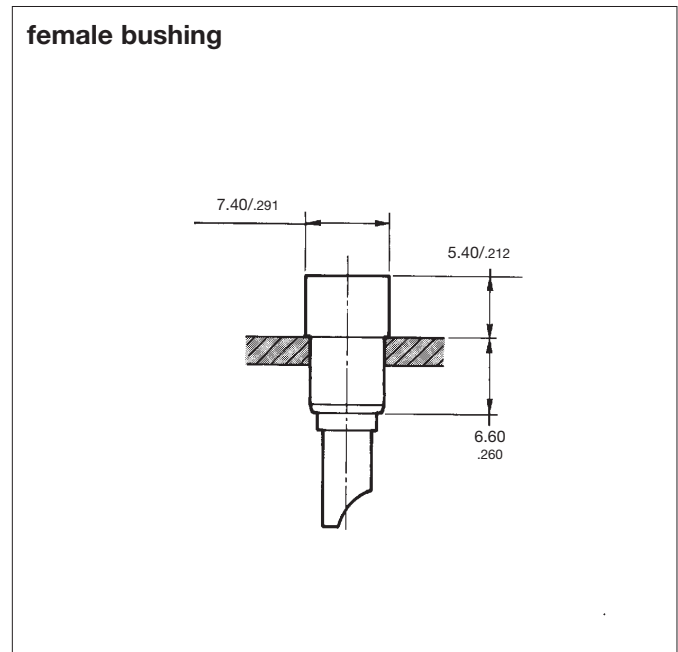


Special contacts

male contacts assembly example



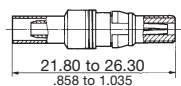
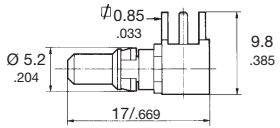
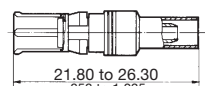
female bushing



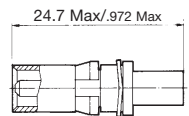
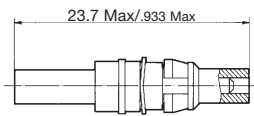
Coaxial or power contact connector part numbers

basic series	8602	-	100	-	22	-	13	-	5	-	10	26	-	B	00
number of signal contacts															
connectors type															
contact termination	see general ordering information page 404														
contact plating															
polarization															
number of coax or power cavities															
nbr of cavities	1	2	3	4	5	6	7	8	9	10	11	12			
code	A	B	C	D	E	F	G	H	I	J	K	L			

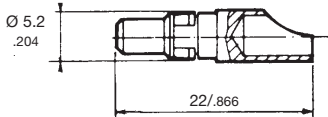
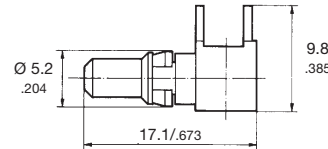
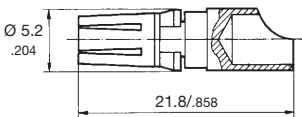
Coaxial contacts to HE 507 and KMX specifications

male solder termination part number : 8602-1010  21.80 to 26.30 .858 to 1.035 part number : 8602-1012  Ø 5.2 .204 17.1/669 9.8 .385	female solder termination part number : 8602-1011  21.80 to 26.30 .858 to 1.035 removal tool : 8630-07A
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Optical fiber contacts (DIN 41626)

part number : 8012P43D168  24.7 Max/.972 Max	part number : 8012S43D168  23.7 Max/.933 Max
For tight jacketed cable Ø 2.7 (.106) mm fibre 100/140 Please consult us for other cables and fibers	

Power contacts to HE 507 and KMX specifications

male solder termination part number : 8602-1009  Ø 5.2 .204 22/.866 part number : 8602-1001  Ø 5.2 .204 17.1/.673 9.8 .385	female solder termination part number : 8602-1008  Ø 5.2 .204 21.8/.858 current : 15 A AWG 14 removal tool : 8630-07a Others : please, consult us
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